

## One Flute "O" Upcut Spirals For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Soft Ductile Plastics: 150 IPM
- Hard Brittle Plastics: 150 IPM
- Solid Surface: 100-180 IPM

### End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS715	1/16	1/4	1/8	2	21°
RS700	1/16	1/4	1/4	2	21°
RS716	1/8	1/4	1/8	2	21°
RS701	1/8	1/4	1/4	2	21°
RS717	1/8	1/2	1/8	2	21°
RS702	1/8	1/2	1/4	2	21°
RS718	3/16	3/8	3/16	2	21°
RS703	3/16	3/8	1/4	2	21°
RS719	3/16	5/8	3/16	2	21°
RS704	3/16	5/8	1/4	2	21°
RS705	1/4	3/4	1/4	2-1/2	21°
RS727	1/4	3/8	1/4	2	21°
RS706	1/4	1-1/4	1/4	3	21°
RS707	3/8	1-1/8	3/8	3	21°