

One Flute "O" Upcut Spirals (Metric) For cutting hard plastics



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Hard Brittle Plastics: 200 IPM
- Solid Surface: 100-180 IPM

End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS800	2mm	8mm	2mm	50mm	30°
RS801	2mm	8mm	6mm	64mm	30°
RS802	2.5mm	8mm	2.5mm	50mm	30°
RS803	2.5mm	8mm	6mm	64mm	30°
RS804	3mm	8mm	3mm	50mm	30°
RS822	8mm	38mm	8mm	76mm	30°
RS823	10mm	30mm	10mm	76mm	30°
RS805	3mm	8mm	6mm	64mm	30°
RS806	3mm	12mm	3mm	64mm	30°
RS807	3mm	12mm	6mm	64mm	30°
RS808	4mm	8mm	4mm	64mm	30°
RS809	4mm	12mm	4mm	64mm	30°
RS810	4mm	20mm	4mm	64mm	30°
RS811	4mm	20mm	6mm	64mm	30°
RS812	4mm	30mm	4mm	64mm	30°
RS813	5mm	16mm	5mm	64mm	30°
RS814	5mm	16mm	6mm	64mm	30°
RS815	5mm	30mm	5mm	64mm	30°
RS816	6mm	8mm	6mm	64mm	30°
RS817	6mm	12mm	6mm	64mm	30°
RS818	6mm	20mm	6mm	64mm	30°
RS819	6mm	30mm	6mm	76mm	30°
RS820	6mm	38mm	6mm	76mm	30°
RS821	8mm	25mm	8mm	64mm	30°
RS822	8mm	38mm	8mm	76mm	30°
RS823	10mm	30mm	10mm	76mm	30°