

## Two Flute Mortise Compression



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 400-1200 IPM
- Hardwoods: 400-1000 IPM
- Softwood Plywood: 400-1200 IPM
- Hardwood Plywood: 400-1000 IPM
- Laminated Plywood: 400-1000 IPM
- Raw MDF & Particleboard: 400-800 IPM
- Laminated Particleboard & MDF: 400-1200 IPM

### Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Upcut Edge Length	Shank Size	Overall Length	Helix Angle
RS414	1/4	7/8	.188	1/4	2-1/2	30°
RS522	3/8	7/8	.188	3/8	3	30°
RS415	3/8	1-1/8	.188	3/8	3	30°
RS523	1/2	7/8	.200	1/2	3	30°
RS524	1/2	1-3/8	.200	1/2	3-1/2	30°