## Two Flute Downcut Router Bits For Cutting Hard Plastics and Aluminum



All measurements are in inches unless otherwise specified.

## Material: Feed Rates

Aluminum: 150 IPM

Soild Surface: 150-200 IPMFiber Reinforced Plastics: 150 IPM

## End Point: Finish Quality

• End Point Style: End Mill

Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS450	1/8	1/2	1/4	2	30°
RS451	5/32	9/16	1/4	2	30°
RS452	3/16	5/8	1/4	2	30°
RS453	7/32	5/8	1/4	2-1/2	30°
RS454	1/4	3/4	1/4	2-1/2	30°
RS455	9/32	3/4	3/8	2-1/2	30°
RS456	5/16	13/16	3/8	2-1/2	30°
RS457	3/8	7/8	3/8	2-1/2	30°
RS458	7/16	1	1/2	3	30°
RS459	1/2	1	1/2	3	30°