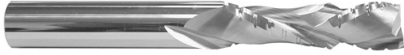


## Two Flute Chipbreaker Router Bits Finisher Compression Spirals



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 400-1500 IPM
- Hardwoods: 400-1200 IPM
- Softwood Plywood: 400-1400 IPM
- Hardwood Plywood: 400-1200 IPM

- Laminated Plywood: 400-1200 IPM
- Raw MDF & Particleboard: 400-1000 IPM
- Laminated Particleboard & MDF: 400-1400 IPM

### Finish Quality

- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS539	3/8	7/8	3/8	3	30°
RS540	3/8	1-1/8	3/8	3	30°
RS549	1/2	1-7/8	1/2	3	30°
RS541	1/2	1	1/2	3	30°
RS542	1/2	1-1/8	1/2	3	30°
RS543	1/2	1-3/8	1/2	3-1/2	30°
RS544	1/2	1-5/8	1/2	4	30°
RS545	5/8	2-1/4	5/8	5	30°
RS546	3/4	1-7/8	3/4	4	30°