

3 Flute High Helix Upcut Rougher



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 700-1200 IPM
- Hardwoods: 700-1200 IPM
- Softwood Plywood: 700-1500 IPM
- Hardwood Plywood: 700-1500 IPM
- Raw MDF & Particleboard: 600-1500 IPM

End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS740	3/8	1-1/8	3/8	3-1/2	30°
RS742	1/2	1-1/8	1/2	3-1/2	30°
RS743	1/2	1-5/8	1/2	4	30°
RS744	5/8	1-5/8	5/8	4	30°
RS745	5/8	2-1/2	5/8	5	30°
RS748	3/4	1-5/8	3/4	4	30°
RS749	3/4	2-1/8	3/4	5	30°
Metric Sizes					
RS741	12mm	25mm	12mm	76mm	30°
RS746	16mm	55mm	16mm	120mm	30°
RS747	18mm	60mm	18mm	120mm	30°