

Three Flute Mortise Compression



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 500-1600 IPM
- Hardwoods: 500-1500 IPM
- Softwood Plywood: 700-1800 IPM
- Hardwood Plywood: 700-1600 IPM

- Laminated Plywood: 700-1600 IPM
- Raw MDF & Particleboard: 600-1200 IPM
- Laminated Particleboard & MDF: 700-1800 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Upcut Edge Length	Shank Size	Overall Length	Helix Angle
RS525	3/8	7/8	.200	3/8	3	30°
RS526	1/2	7/8	.200	1/2	3	30°
RS527	1/2	1-3/8	.200	1/2	3-1/2	30°
RS528	3/4	2	.200	3/4	4	30°

Three Flute Mortise Compression For Cutting High Wear Materials

Material: Feed Rates

- Raw MDF & Particleboard: 600-1200 IPM
- Laminated Particleboard & MDF: 700-1800 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS913	3/8	7/8	3/8	3	30°