

## Three Flute Chipbreaker Router Bits Finisher Downcut Spirals



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Softwoods: 500-1600 IPM
- Hardwoods: 500-1500 IPM
- Softwood Plywood: 700-1800 IPM
- Hardwood Plywood: 700-1600 IPM
- Raw MDF & Particleboard: 600-1200 IPM

### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS367	3/8	1-1/8	3/8	3	30°
RS368	1/2	1-1/8	1/2	3	30°
RS376	1/2	1-3/8	1/2	3	30°
RS369	1/2	1-5/8	1/2	3-1/2	30°
RS372	5/8	1-5/8	5/8	4	30°
RS373	3/4	1-5/8	3/4	4	30°
RS371	3/4	2-1/4	3/4	5	30°
RS375	3/4	3	3/4	6	30°