

One Flute Downcut Router Bits For Standard Cutting



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 150-300 IPM
- Hardwoods: 150-300 IPM
- Raw MDF & Particleboard: 150-300 IPM

End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS380	1/8	1/2	1/4	2	30°
RS324	3/16	3/4	1/4	2	30°
RS325	1/4	7/8	1/4	2-1/2	30°
RS326	1/4	1	1/4	2-1/2	30°
RS328	5/16	1-1/8	5/16	3	30°
RS327	3/8	1-1/8	3/8	3	30°
RS329	1/2	1-1/8	1/2	3	30°

One Flute Downcut Router Bits For Fiber Reinforced Plastics & Aluminum

Material: Feed Rates

- Aluminum: 150 IPM
- Fiber Reinforced Plastics: 100 IPM

End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS440	1/8	1/2	1/4	2	30°
RS441	1/4	3/4	1/4	2-1/2	30°
RS442	5/16	13/16	3/8	2-1/2	30°
RS443	3/8	7/8	3/8	2-1/2	30°