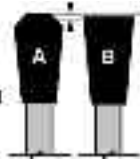


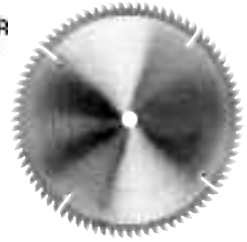
# Standard Saw Blades

## TCG NON-FERROUS METAL CUTTING

- An extensive selection of blades designed to cut brass, copper, aluminum and other non-ferrous metals.
- Excellent performance on sheets and extrusions.
- Heavier plates are used to withstand the rigors of non-ferrous metal cutting.
- All non-ferrous cutting should be aided by flood or spray lubricant.
- Mechanical clamping is recommended.


  
 A - TRIPLE CHIP TOOTH  
 B - FLAT TOP TOOTH


  
 DROP RAKER  
 CLEARANCE



PART NO.	BLADE DIAMETER	NO. OF TEETH	BORE SIZE	HOOK ANGLE	KERF INCHES	PLATE INCHES
SC850	7"	40	5/8"	-5°	.115"	.085"
SC851	8"	60	5/8"	0°	.115"	.085"
SC852	8"	60	5/8"	-5°	.115"	.085"
SC853	8"	80	5/8"	-2°	.115"	.085"
SC854	9"	60	5/8"	0°	.115"	.085"
<b>SC119Q</b>	10"	40	5/8"	10°	.125"	.085"
SC855	10"	60	5/8"	0°	.125"	.085"
SC856	10"	60	5/8"	-5°	.125"	.085"
SC857	10"	80	5/8"	0°	.125"	.095"
<b>SC149Q</b>	10"	60	5/8"	10°	.125"	.085"
SC858	10"	80	5/8"	-5°	.125"	.095"
SC211	10"	80	5/8"	-5°	.125"	.095"
<b>SC156Q</b>	10"	80	5/8"	5°	.125"	.085"
SC859	10"	100	5/8"	0°	.125"	.095"
SC860	10"	100	5/8"	-5°	.125"	.095"
SC123	12"	48	1"	10°	.135"	.095"
SC861	12"	60	1"	0°	.125"	.095"
<b>SC126Q</b>	12"	60	1"	10°	.135"	.095"
SC862	12"	80	1"	0°	.125"	.095"
SC863	12"	80	1"	-5°	.125"	.095"
<b>SC153Q</b>	12"	80	1"	10°	.135"	.095"
SC864	12"	100	1"	0°	.125"	.095"
SC865	12"	100	1"	-5°	.125"	.095"
<b>SC162Q</b>	12"	100	1"	5°	.135"	.095"
SC866	12"	120	1"	-2°	.125"	.095"
SC867	14"	40	1"	0°	.160"	.110"
SC868	14"	60	1"	0°	.155"	.120"
SC869	14"	60	32mm	0°	.155"	.120"
SC870	14"	80	30mm	0°	.138"	.098"
SC871	14"	80	1"	0°	.138"	.098"
SC872	14"	80	1"	0°	.150"	.120"
SC873	14"	80	1"	-5°	.155"	.120"
SC874	14"	100	1"	0°	.138"	.098"
SC875	14"	100	1"	0°	.150"	.120"
SC876	14"	100	1"	-5°	.138"	.098"
SC199	14"	100	1"	-5°	.150"	.120"

# Standard Saw Blades

## TCG NON-FERROUS METAL CUTTING

PART NO.	BLADE DIAMETER	NO. OF TEETH	BORE SIZE	HOOK ANGLE	KERF	PLATE
SC177Q	14"	100	1"	10°	.165"	.120"
SC877	14"	120	1"	-5°	.140"	.110"
SC878	15"	80	1"	0°	.160"	.120"
SC879	15"	100	1"	0°	.160"	.110"
SC880	16"	60	1"	0°	.165"	.120"
SC881	16"	60	1"	0°	.205"	.150"
SC882	16"	60	1"	-5°	.173"	.134"
SC883	16"	80	1"	0°	.150"	.120"
SC884	16"	80	1"	0°	.200"	.150"
SC885	16"	80	1"	-5°	.173"	.134"
SC886	16"	100	1"	0°	.155"	.120"
SC887	16"	100	1"	-5°	.173"	.134"
SC888	16"	120	1"	0°	.150"	.120"
SC889	16"	120	1"	-5°	.155"	.120"
SC890	18"	36	1"	0°	.205"	.150"
SC891	18"	60	1"	0°	.200"	.150"
SC892	18"	80	1"	0°	.173"	.134"
SC893	18"	80	1"	-5°	.200"	.150"
SC894	18"	100	1"	0°	.177"	.134"
SC895	18"	120	1"	0°	.173"	.134"
SC896	18"	120	1"	-5°	.173"	.134"
SC897	20"	80	1"	0°	.195"	.145"
SC898	20"	100	1"	0°	.173"	.134"
SC899	20"	100	1"	-5°	.173"	.134"
SC900	20"	120	1"	0°	.173"	.134"
SC901	20"	120	1"	-5°	.173"	.134"
SC902	20"	140	1"	-5°	.173"	.134"
SC903	24"	150	1"	5°	.210"	.150"
SC904	280mm	90	32mm	5°	3.2mm	2.4mm
SC906	330mm	90	32mm	5°	3.7mm	2.8mm
SC907	350mm	80	30mm	0°	3.5mm	2.5mm
SC908	350mm	80	32mm	0°	3.5mm	2.5mm
SC909	350mm	80	40mm	0°	3.5mm	2.5mm
SC910	350mm	100	32mm	0°	3.5mm	2.5mm
SC911	350mm	120	1"	0°	.140"	.110"
SC912	350mm	120	32mm	-5°	3.2mm	2.4mm
SC913	380mm	110	32mm	-5°	3.8mm	3.2mm
SC914	400mm	40	50mm	5°	3.5mm	2.5mm
SC915	400mm	60	50mm	5°	3.5mm	2.5mm
SC916	400mm	96	30mm	0°	3.8mm	3.2mm
SC917	400mm	96	50mm	0°	3.8mm	2.8mm
SC918	420mm	96	30mm	0°	4.4mm	3.2mm
SC919	450mm	100	50mm	5°	4.4mm	3.4mm
SC920	450mm	108	32mm	5°	4.0mm	3.0mm
SC921	420mm	120	30mm	0°	4.4mm	3.4mm
SC922	500mm	120	30mm	0°	4.4mm	3.4mm