

# FunctionLINE – Duo Aggregates



## FunctionLINE Duo Aggregate

An affordable way to add 4th axis capability to your CNC router. Able to perform routing, boring, mortising, and sawing operations.

FunctionLINE Duo aggregates can be configured with either ER25 or ER32 outputs, or a saw arbor, or for maximum flexibility a modular output that allows switching between saw spindles or ER outputs.

### Features:

- Dual, right angle output (other angles available)
- Output options: ER25, ER32, saw blade, modular

### Includes:

- Collet nut & wrenches
- ER collets sold separately



Boring



Milling



Sawing

<b>Max Speed Input (Spindle)</b>	10,000 R.P.M.
<b>Max Speed Output (Tool)</b>	15,000 R.P.M.
<b>Max Torque</b>	14.75 ft/lbs
<b>Gear Ratio</b>	1:1.5
<b>Lubrication</b>	Grease
<b>Max Temp.</b>	85° C / 185° F
<b>Rotation</b>	360°
<b>Output Direction</b>	#1 clockwise, #2 opposite
<b>Tool Interfaces</b>	M5, R6, S1, S2, Modular



Modular output options

