

Standard Insert Router Bits

Applications

- Designed for use on C.N.C. router machines.
- Can also be used on stationary overhead routers.
- Use with mechanical and hand feed operations.
- CNC router must have excellent hold downs to ensure the least possibility of part movement.
- Use for machining operations such as jointing, rabbeting, contour cutting, cut-outs in both natural and man-made material.

Technical Information

- Shank style cutter body design made from high tensile steel for long life and durability.

- Indexable standard carbide inserts are easily removed with the use of the torx wrench provided.
- Requires no special set-up fixtures to set knives.
- Maximum RPM 18,000

Advantages

- Extended tool life over brazed tooling due to insert accuracy and superior carbide grades.
- Excellent for high production runs.
- Reduced sharpening costs due to small cost of inserts over standard brazed router bits.

Part No.	Cutting Edge Diameter		Cutting Edge Length		Shank Size In.	Overall Length		No. of Flutes	No. of Inserts Required	Uses Insert No.
	in.	mm	in.	mm		mm	in.			
ND227	20	28+28	1.10+1.10"		3/4"	130	5.12"	2+2	4	TJ381

Spare Parts

Part No.	Description
NP231	Clamping Screw M3x4.4 T9
NP159	Torx Wrench "T" Handle T9
TJ381	Standard Insert 28x7x1.5

