Dedicated Insert Router Bits

Applications

- *Designed for use on C.N.C. router machines.*
- *Can also be used on stationary overhead routers.*
- *Use with mechanical and hand feed operations.*
- *CNC router must have excellent hold downs to ensure the least possibility of part movement.*
- *Use for machining operations such as jointing, rabbeting, beveling and chamfering in both natural and man-made material.*

Technical Information

- *Shank style cutter body design made from high tensile steel and tempered for long life and wear resistance.*
- *Swivel range from top 0°-45°, bottom 0°-90°.*
- *Small indexable standard carbide inserts are easily removed with the use of the wrench provided*
- *2 inserts on the cutting edge.*
- *Accuracy maintained even when changing the inserts.*
- *Maximum RPM 9,400 - 12,000*

Advantages

- *Extended tool life over brazed tooling due to insert accuracy and superior carbide grades.*
- *Reduced sharpening costs due to small cost of inserts over standard brazed router bits.*

Part No.	Cutting Edge Diameter in.	Cutting Edge Length mm	Cutting Edge Length in.	Shank Size In.	Overall Length mm	No. of Flutes	No. of Inserts Required	Uses Insert No.
ND237	4.02" mx	40	1.57"	3/4"	92	2	2	TJ123

Spare Parts

Part No.	Description
NP244	Clamping Screw M5x16 Din 912
	Allen Screw M6x8
TJ123	40x12x1.5 Page TCI1-1
NP119	Wrench “T” handle SW4
NP197	Wrench “T” handle SW3
NP132	Allen Wrench SW3