

One Flute "O" Downcut Spirals (Metric)

For cutting hard plastics



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Hard Brittle Plastics: 200 IPM
- Solid Surface: 100-180 IPM

End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS872	2mm	8mm	2mm	50mm	22°
RS873	2mm	8mm	6mm	64mm	22°
RS874	2.5mm	8mm	2.5mm	50mm	22°
RS875	2.5mm	8mm	6mm	64mm	22°
RS876	3mm	8mm	3mm	50mm	22°
RS877	3mm	8mm	6mm	64mm	22°
RS878	3mm	12mm	3mm	64mm	22°
RS879	3mm	12mm	6mm	64mm	22°
RS880	4mm	8mm	4mm	64mm	22°
RS881	4mm	12mm	4mm	64mm	22°
RS882	4mm	20mm	4mm	64mm	22°
RS883	4mm	20mm	6mm	64mm	22°
RS884	4mm	30mm	4mm	64mm	22°
RS885	5mm	16mm	5mm	64mm	22°
RS886	5mm	16mm	6mm	64mm	22°
RS887	5mm	30mm	5mm	64mm	22°
RS888	6mm	12mm	6mm	64mm	22°
RS889	6mm	12mm	6mm	64mm	22°
RS890	6mm	20mm	6mm	64mm	22°
RS891	6mm	30mm	6mm	76mm	22°
RS892	6mm	38mm	6mm	76mm	22°
RS893	8mm	25mm	8mm	64mm	22°
RS894	8mm	38mm	8mm	76mm	22°
RS895	10mm	30mm	10mm	76mm	22°