

## One Flute "O" Downcut Spirals

### For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

#### Material: Feed Rates

- Soft Ductile Plastics: 150 IPM
- Hard Brittle Plastics: 150 IPM
- Solid Surface: 100-180 IPM

#### End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS728	1/8	1/2	1/8	2	21°
RS710	1/8	1/2	1/4	2	21°
RS729	3/16	5/8	3/16	2	21°
RS711	3/16	5/8	1/4	2	21°
RS712	1/4	3/4	1/4	2-1/2	21°
RS713	1/4	1-1/4	1/4	3	21°
RS714	3/8	1-1/8	3/8	3	21°