

## One Flute "O" Upcut Spirals (Metric)

For cutting soft and hard plastics



All measurements are in inches unless otherwise specified.

### Material: Feed Rates

- Soft Ductile Plastics: 150 IPM
- Hard Brittle Plastics: 150 IPM
- Solid Surface: 100-180 IPM

### End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS824	2mm	8mm	2mm	50mm	21°
RS825	2mm	8mm	6mm	64mm	21°
RS826	2.5mm	8mm	2.5mm	50mm	21°
RS827	2.5mm	8mm	6mm	64mm	21°
RS828	3mm	8mm	3mm	50mm	21°
RS829	3mm	8mm	6mm	64mm	21°
RS830	3mm	12mm	3mm	64mm	21°
RS831	3mm	12mm	6mm	64mm	21°
RS832	4mm	8mm	4mm	64mm	21°
RS833	4mm	12mm	4mm	64mm	21°
RS834	4mm	20mm	4mm	64mm	21°
RS835	4mm	20mm	6mm	64mm	21°
RS836	4mm	30mm	4mm	64mm	21°
RS837	5mm	16mm	5mm	64mm	21°
RS838	5mm	16mm	6mm	64mm	21°
RS839	5mm	30mm	5mm	64mm	21°
RS840	6mm	8mm	6mm	64mm	21°
RS841	6mm	12mm	6mm	64mm	21°
RS842	6mm	20mm	6mm	64mm	21°
RS843	6mm	30mm	6mm	76mm	21°
RS844	6mm	38mm	6mm	76mm	21°
RS845	8mm	25mm	8mm	64mm	21°
RS846	8mm	38mm	8mm	76mm	21°
RS847	10mm	30mm	10mm	76mm	21°