## **Drill & Brad Point Center Drills**

Provides longer tool life and wear over carbon steel. Shank diameter is the same as the cutting diameter. Designed for crossgrain boring and other boring operations. Used with the counterbore and countersink tools on page 32.

4-1/2" Long - High Speed Steel - Straight Shank Drill Point

| Part No. | <b>Cutting Diameter</b> | Twist Length | Overall Length | Shank Size |
|----------|-------------------------|--------------|----------------|------------|
| BH131    | 1/8                     | 2-1/4        | 4-1/2          | 1/8        |
| BH132    | 3/16                    | 2-1/4        | 4-1/2          | 3/16       |

6" Long - High Speed Steel - Straight Shank Drill Point

| Part No. | <b>Cutting Diameter</b> | Twist Length | Overall Length | Shank Size |
|----------|-------------------------|--------------|----------------|------------|
| BH113    | 1/8                     | 2-1/4        | 6              | 1/8        |
| BH111    | 3/16                    | 2-1/4        | 6              | 3/16       |
| BH115    | 5/32                    | 2-1/4        | 6              | 5/32       |
| BH116    | 7/32                    | 2-1/4        | 6              | 7/32       |

