

# Brad Point Spur Machine Drills

A



B

These machine drills are ground from hardened steel to maintain their accuracy. Two spurs cut in advance of the chip lifter. Versatile machine drills widely used for cross-grain boring and other applications that require smooth accurate holes.

## Carbon Steel

C

Part No.	Cutting Diameter	Twist Length	Overall Length	Shank Size
B147	3/16	3	5	1/2x2
B149	7/32	3	5	1/2x2
B153	1/4	3	5	1/2x2
B156	5/16	3	5	1/2x2
B159	7/16	3	5	1/2x2
B162	3/16	4	6	1/2x2
B165	7/32	4	6	1/2x2
B168	1/4	4	6	1/2x2
B171	5/16	4	6	1/2x2
B174	11/32	4	6	1/2x2
B177	3/8	4	6	1/2x2
B179	7/16	4	6	1/2x2
B183	1/2	4	6	1/2x2
B186	9/16	4	6	1/2x2
B189	5/8	4	6	1/2x2
B192	3/4	4	6	1/2x2
B195	1	4	6	1/2x2

D

E

F

G

H

I

J

K