

## Three Flute Upcut Router Bits

### Low Helix Finisher Spirals



All measurements are in inches unless otherwise specified.

#### Material: Feed Rates

- Softwoods: 200-600 IPM
- Hardwoods: 200-500 IPM
- Solid Surface: 100-300 IPM
- Hard Birttle Plastics: 300 IPM
- Raw MDF & Particleboard: 200-500 IPM

#### End Point: Finish Quality

- End Point Style: End Mill
- Optimized for excellent bottom finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS760	1/4	3/8	1/4	3	10°
RS761	1/4	7/8	1/4	3	10°
RS762	3/8	5/8	3/8	3	10°
RS268	3/8	1-1/8	3/8	3	10°
RS261	1/2	1-1/8	1/2	3-1/2	10°
RS271	1/2	1-5/8	1/2	4	10°
RS766	1/2	2-1/8	1/2	4-1/2	10°
RS263	3/4	1-5/8	3/4	4	10°
RS768	3/4	2-1/8	3/4	5	10°