

Two Flute Upcut Router Bits



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 200-450 IPM
- Solid Surface: 150-200 IPM
- Soft Ductile Plastics: 200 IPM
- Raw MDF & Particleboard: 200-450 IPM

End Point: Finish Quality

- End Point Style: Plunge Point
- Optimized for excellent bottom finish.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS112	1/8	1/2	1/4	2	30°
RS113L	1/8	1/2	1/4	2	30°
RS116	5/32	1/2	1/4	2-1/2	30°
RS115	5/32	5/8	1/4	2	30°
RS117	3/16	3/4	1/4	2	30°
RS118L	3/16	3/4	1/4	2	30°
RS121	3/16	3/4	1/4	2-1/2	30°
RS119	7/32	3/4	1/4	2-1/2	30°
RS122	7/32	1	1/4	2-1/2	30°
RS123	1/4	7/8	1/4	2-1/2	30°
RS126	1/4	1	1/4	2-1/2	30°
RS127L	1/4	1	1/4	2-1/2	30°
RS129	1/4	1-1/8	1/4	3	30°
RS131	9/32	1	5/16	2-1/2	30°
RS132	5/16	1-1/8	5/16	3	30°
RS135	5/16	1-1/4	5/16	3	30°
RS138	5/16	1-1/8	1/2	3	30°
RS133L	5/16	1-1/8	1/2	3	30°
RS139	3/8	1	3/8	3	30°
RS141	3/8	1-1/8	3/8	3	30°
RS144	3/8	1-1/4	3/8	3	30°
RS143L	3/8	1-1/4	3/8	3	30°
RS147	3/8	1-1/4	1/2	3	30°
RS145	7/16	1	1/2	3	30°
RS146	1/2	1-1/8	1/2	3	30°
RS149	1/2	1-1/4	1/2	3-1/2	30°
RS153	1/2	1-5/8	1/2	3-1/2	30°
RS154L	1/2	1-5/8	1/2	3-1/2	30°
RS156	1/2	2-1/8	1/2	4	30°
RS157	17/32	1-1/8	1/2	3	30°
RS159	5/8	1-5/8	5/8	3-1/2	30°
RS162	5/8	2-1/8	5/8	4	30°
RS163L	5/8	2-1/8	5/8	4	30°
RS165	3/4	1-5/8	3/4	4	30°
RS168	3/4	2-1/8	3/4	4	30°
RS169L	3/4	2-1/8	3/4	4	30°
RS171	1	3	1	5	30°