

HYDRO-GRIP Type CIR – Stainless Steel



Applications

- Extremely accurate mounting system for use on non-threaded arbors

Advantages

- Manufactured from stainless steel, capable of ultrasonic cleaning as one unit with the tooling
- Increase feed rates by 30-50%
- Gives near perfect concentricity on the OD
- Excellent repeatability of the cutting circle ensures that all of the knives/wings cut effectively
- Reduces set up time because the cutting tool and sleeve remain as one unit No assembly required
- Smoother finishes for limited sanding

Type CIR with inch bores

Part No.	Description	Capacity
MG381	CIR-1 13/16"/60-75	55mm

Type CIR with metric bores

Part No.	Description	Capacity
Special Size	CIR-40/50-75	55mm
Special Size	CIR-40/60-55	35mm
Special Size	CIR-40/60-75	55mm
Special Size	CIR-40/60-95	75mm
Special Size	CIR-40/60-115	95mm
Special Size	CIR-50/60-55**	35mm
MG377	CIR-50/60-75**	55mm
Special Size	CIR-50/60-95**	75mm
Special Size	CIR-50/60-115**	95mm

Technical Information

- Type CIR sleeves are interchangeable between various cutting tools and retained by screws
- When pressurized: inner sleeve expands towards the spindle and the outer sleeve expands towards the tool

