

Four Flute Mortise Compression



All measurements are in inches unless otherwise specified.

Material: Feed Rates

- Softwoods: 500-1600 IPM
- Hardwoods: 500-1500 IPM
- Softwood Plywood: 700-2400 IPM
- Hardwood Plywood: 700-2200 IPM
- Laminated Plywood: 700-2200 IPM
- Raw MDF & Particleboard: 600-1600 IPM
- Laminated Particleboard & MDF: 700-2400 IPM

Finish Quality

- Optimized for excellent finish on top & bottom.

Part No.	Hole Diameter	Edge Length	Upcut Edge Length	Shank Size	Overall Length	Helix Angle
RS529	1/2	7/8	.200	1/2	3	30°
RS538	1/2	1-3/8	.200	1/2	3-1/2	30°