

One Flute "O" Downcut Spirals (Metric) For cutting soft and hard plastics



Material: Feed Rates

- Soft Ductile Plastics: 150 IPM
- Hard Brittle Plastics: 150 IPM
- Solid Surface: 100-180 IPM

End Point: Finish Quality

- End Point Style: Crescent
- Optimized for excellent top finish

All measurements are in inches unless otherwise specified.

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS848	2mm	8mm	3mm	50mm	22°
RS849	2mm	8mm	6mm	64mm	22°
RS850	2.5mm	8mm	2.5mm	50mm	22°
RS851	2.5mm	8mm	6mm	64mm	22°
RS852	3mm	8mm	3mm	50mm	22°
RS853	3mm	8mm	6mm	64mm	22°
RS854	3mm	12mm	3mm	64mm	22°
RS855	3mm	12mm	6mm	64mm	22°
RS856	4mm	8mm	4mm	64mm	22°
RS857	4mm	12mm	4mm	64mm	22°
RS858	4mm	20mm	4mm	64mm	22°
RS859	4mm	20mm	6mm	64mm	22°
RS860	4mm	30mm	4mm	64mm	22°
RS861	5mm	16mm	5mm	64mm	22°
RS862	5mm	16mm	6mm	64mm	22°
RS863	5mm	30mm	5mm	64mm	22°
RS864	6mm	8mm	6mm	64mm	22°
RS865	6mm	12mm	6mm	64mm	22°
RS866	6mm	20mm	6mm	64mm	22°
RS867	6mm	30mm	6mm	76mm	22°
RS868	6mm	38mm	6mm	76mm	22°
RS869	8mm	25mm	8mm	64mm	22°
RS870	8mm	38mm	8mm	76mm	22°
RS871	10mm	30mm	10mm	76mm	22°