## One Flute "O" Downcut Spirals

For cutting hard plastics



All measurements are in inches unless otherwise specified.

## Material: Feed Rates

Hard Brittle Plastics: 200 IPM

Solid Surface: 100-180 IPM

## End Point: Finish Quality

End Point Style: Crescent

Optimized for excellent top finish

Part No.	Hole Diameter	Edge Length	Shank Size	Overall Length	Helix Angle
RS734	1/8	1/2	1/8	2	21°
RS720	1/8	1/2	1/4	2	21°
RS721	5/32	9/16	1/4	2	21°
RS735	3/16	5/8	3/16	2	21°
R\$722	3/16	5/8	1/4	2	21°
RS723	7/32	3/4	1/4	2-1/2	21°
RS724	1/4	3/4	1/4	2-1/2	21°
RS725	1/4	1-1/4	1/4	3	21°
RS726	3/8	1-1/8	3/8	3	21°